



ZrN Coated

Aluminum & Non-Ferrous, 3-Flute, Ball End, Neck Relief, 37° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Shank ø	ZrN Coated Part #
1/8	.1250	1/4	2-1/2	3/4	.118	1/8	REX3320
1/8	.1250	1/4	3	1	.118	1/8	REX3321
3/16	.1875	1/4	2-1/2	3/4	.176	3/16	REX3322
3/16	.1875	1/4	3	1	.176	3/16	REX3323
1/4	.2500	3/8	2-1/2	7/8	.235	1/4	REX3324
1/4	.2500	3/8	3	1-3/8	.235	1/4	REX3325
1/4	.2500	3/8	4	2-1/4	.235	1/4	REX3326
3/8	.3750	1/2	2-1/2	1-1/8	.355	3/8	REX3327
3/8	.3750	1/2	3	1-1/4	.355	3/8	REX3328
3/8	.3750	1/2	4	2-1/4	.355	3/8	REX3329
1/2	.5000	5/8	3	1-3/8	.475	1/2	REX3330
1/2	.5000	5/8	4	2-1/4	.475	1/2	REX3331
1/2	.5000	5/8	5	3-1/4	.475	1/2	REX3332
1/2	.5000	5/8	6	4-1/4	.475	1/2	REX3333
5/8	.6250	3/4	4	1-3/4	.590	5/8	REX3334
5/8	.6250	3/4	5	2-3/8	.590	5/8	REX3335
5/8	.6250	3/4	6	3-3/8	.590	5/8	REX3336
3/4	.7500	1	4	1-3/4	.715	3/4	REX3337
3/4	.7500	1	5	2-3/8	.715	3/4	REX3338
3/4	.7500	1	6	3-3/8	.715	3/4	REX3339
1	1.0000	1-1/4	5	2-5/8	.960	1	REX3340
1	1.0000	1-1/4	6	3-3/8	.960	1	REX3341
1	1.0000	1-1/4	7	4-3/8	.960	1	REX3342

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.000, -0.001

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 186](#).
Tool application data [pages 213-214](#).